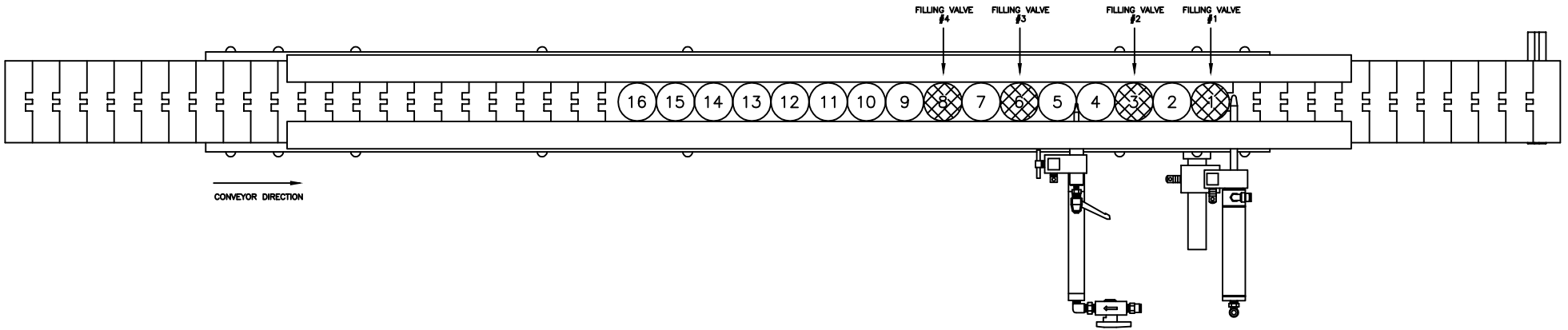


FILLING VALVE/INDEXING SETUP FOR SMALL CONTAINERS



- 1st CYCLE: ALL CONTAINERS WILL BE EMPTY (WHICH IS GENERALLY TRUE OF ALL ODEN PRO/FILL SYSTEMS)
- 2nd CYCLE: CONTAINERS 2 & 4 WILL BE EMPTY (1 & 3 WILL BE FULL)
- 3rd CYCLE: ALL CONTAINERS WILL BE FULL

DESIGNED BY	S.D.P.	ODEN MACHINERY BUFFALO, NEW YORK U.S.A.	
DATE	NONE		
REVISED BY	4/18/94	TITLE: FILLING VALVE/INDEXING SETUP FOR SMALL CONTAINERS (4 HEAD)	
REV. NO.		REV. DATE	REV. BY
			CV00057