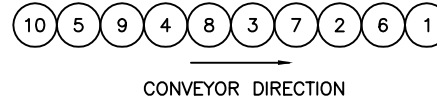
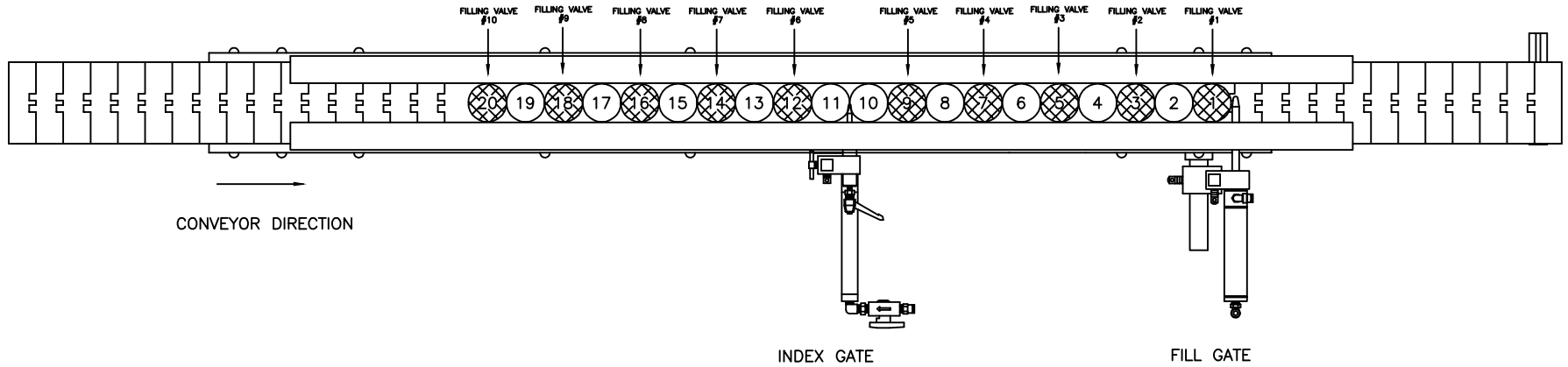


REV.	ECO #	DESCRIPTION	DATE	NAME
A		-	1/9/19	DCM

ORDER OF FILLED CONTAINERS ON OUTFEED
OF CONVEYOR




FILLING VALVE/INDEXING SETUP FOR SMALL CONTAINERS



- 1st CYCLE: ALL CONTAINERS WILL BE EMPTY (WHICH IS GENERALLY TRUE OF ALL ODEN PRO/FILL SYSTEMS)
 2nd CYCLE: CONTAINERS 2,4,6,8, & 10 WILL BE EMPTY (1,3,5,7, & 9 WILL BE FULL)
 3rd CYCLE: ALL CONTAINERS WILL BE FULL

-NOTE-

- 1) ALL WELDS SHOULD BE GROUND AND POLISHED SMOOTH TO A #3 (150 GRIT) FINISH.
- 2) ALL ROUGH EDGES SHOULD BE CLEANED OF ANY BURR'S.
- 3) ALL ANGLES ARE AT 90° UNLESS OTHERWISE NOTED.
- 4) ALL RADIUS AND CORNERS ARE TO BE A 1/32 UNLESS OTHERWISE NOTED.

DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED REMOVE BURRS AND SHARP EDGES TOLERANCES UNLESS OTHERWISE NOTED: ANGLES ±0°-30' FRACTIONS ±1/32 DECIMALS: .X ±.030 .XX ±.010 .XXX ±.005	PROJECT NO.	 <p>ODEN MACHINERY, INC. 199 FIRE TOWER DRIVE TONAWANDA, NEW YORK USA 14150 PHONE (716)-874-3822 TOLL FREE (800)-459-3822 FAX (716)-874-3000</p> <p>THIS MATERIAL IS THE EXCLUSIVE PROPERTY OF ODEN MACHINERY, INC. ANY DUPLICATION, RETENTION OR TRANSMITTAL TO OTHERS IS PROHIBITED WITHOUT PRIOR CONSENT.</p>					
	PROJECT NAME (10 HEADS)						
	PART NAME LAYOUT, FILLING VALVE/ INDEX SETUP (SMALL CONTAINERS)						
	FINISH		QTY	SCALE	DWGT	DATE	ENGR
MATERIAL	-	1"=1"	DCM	1/9/19	DCM	1 OF 1	OM1034-321