ORDER OF FILLED CONTAINERS ON OUTFEED OF CONVEYOR

(10)(5)(9)(4)(8)(3)(7)(2)(6)(1)

→

CONVEYOR DIRECTION
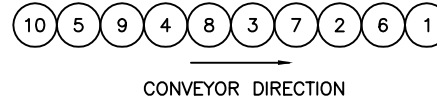
FILLING VALVE/INDEXING SETUP FOR SMALL CONTAINERS

FILLING VALVE #10 FILLING VALVE #9 FILLING VALVE #8 FILLING VALVE #7 FILLING VALVE #6 FILLING VALVE #5 FILLING VALVE #4 FILLING VALVE #3 FILLING VALVE #2 FILLING VALVE #1

20 19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

→

CONVEYOR DIRECTION

INDEX GATE

FILL GATE
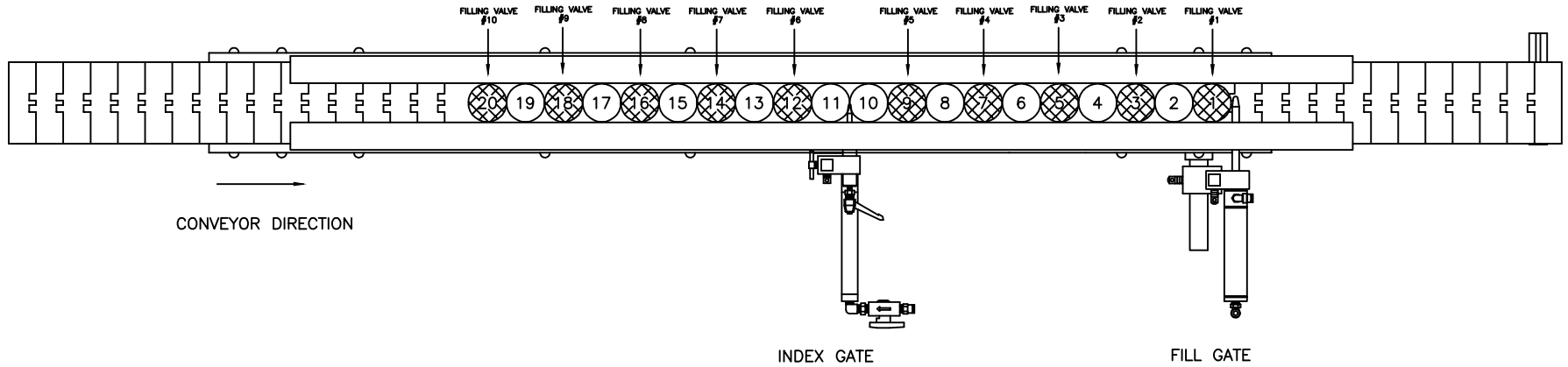
1st CYCLE: ALL CONTAINERS WILL BE EMPTY (WHICH IS GENERALLY TRUE OF ALL ODEN PRO/FILL SYSTEMS)
2nd CYCLE: CONTAINERS 2,4,6,8, & 10 WILL BE EMPTY (1,3,5,7, & 9 WILL BE FULL)
3rd CYCLE: ALL CONTAINERS WILL BE FULL

–NOTE–
1) ALL WELDS SHOULD BE GROUND AND POLISHED SMOOTH TO A #3 (150 GRIT) FINISH.
2) ALL ROUGH EDGES SHOULD BE CLEANED OF ANY BURR'S.
3) ALL ANGLES ARE AT 90° UNLESS OTHERWISE NOTED.
4) ALL RADIUS AND CORNERS ARE TO BE A 1/32 UNLESS OTHERWISE NOTED.